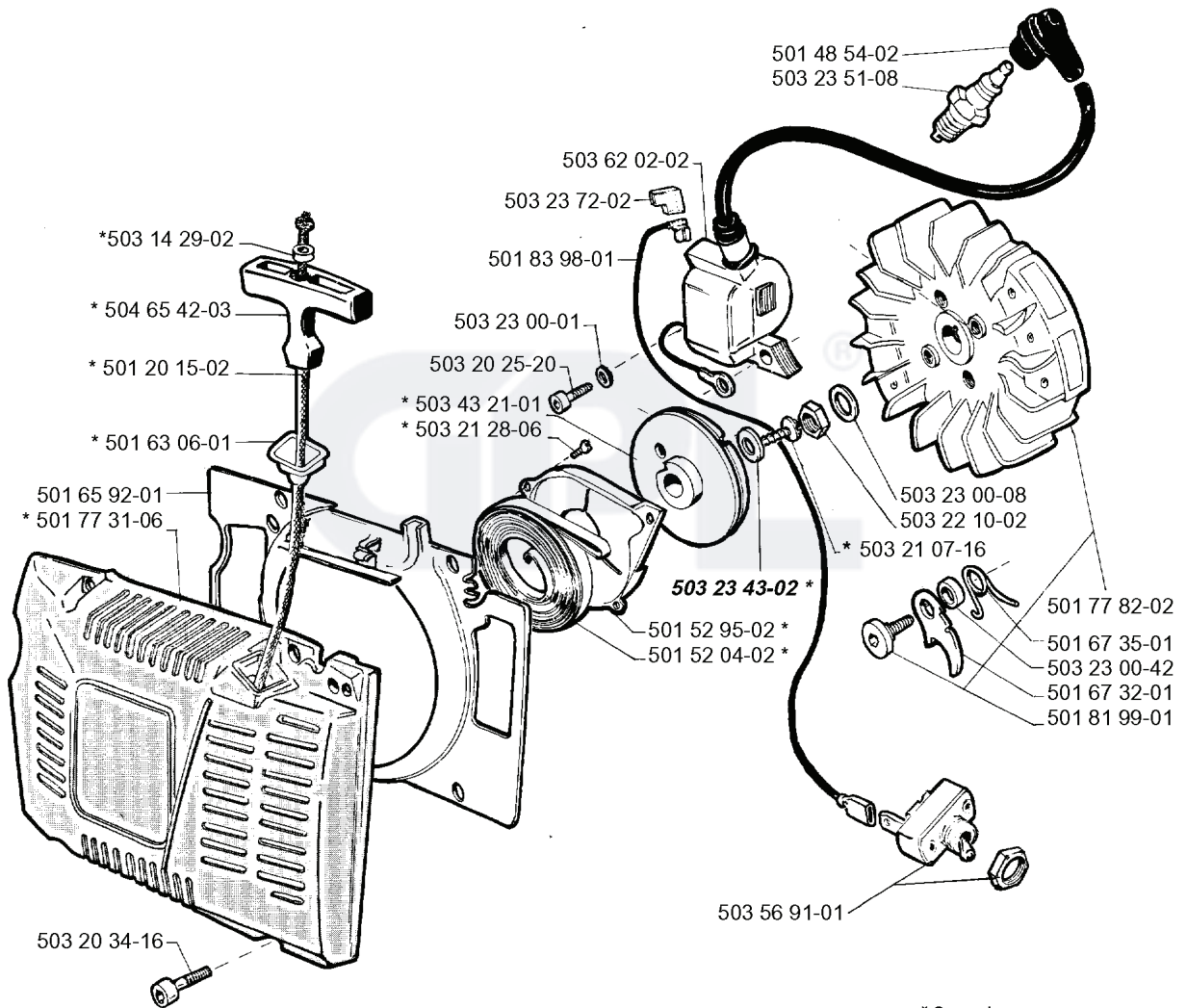


670, SUPER II, 1993-06

GPL[®]

SPARE PARTS LIST

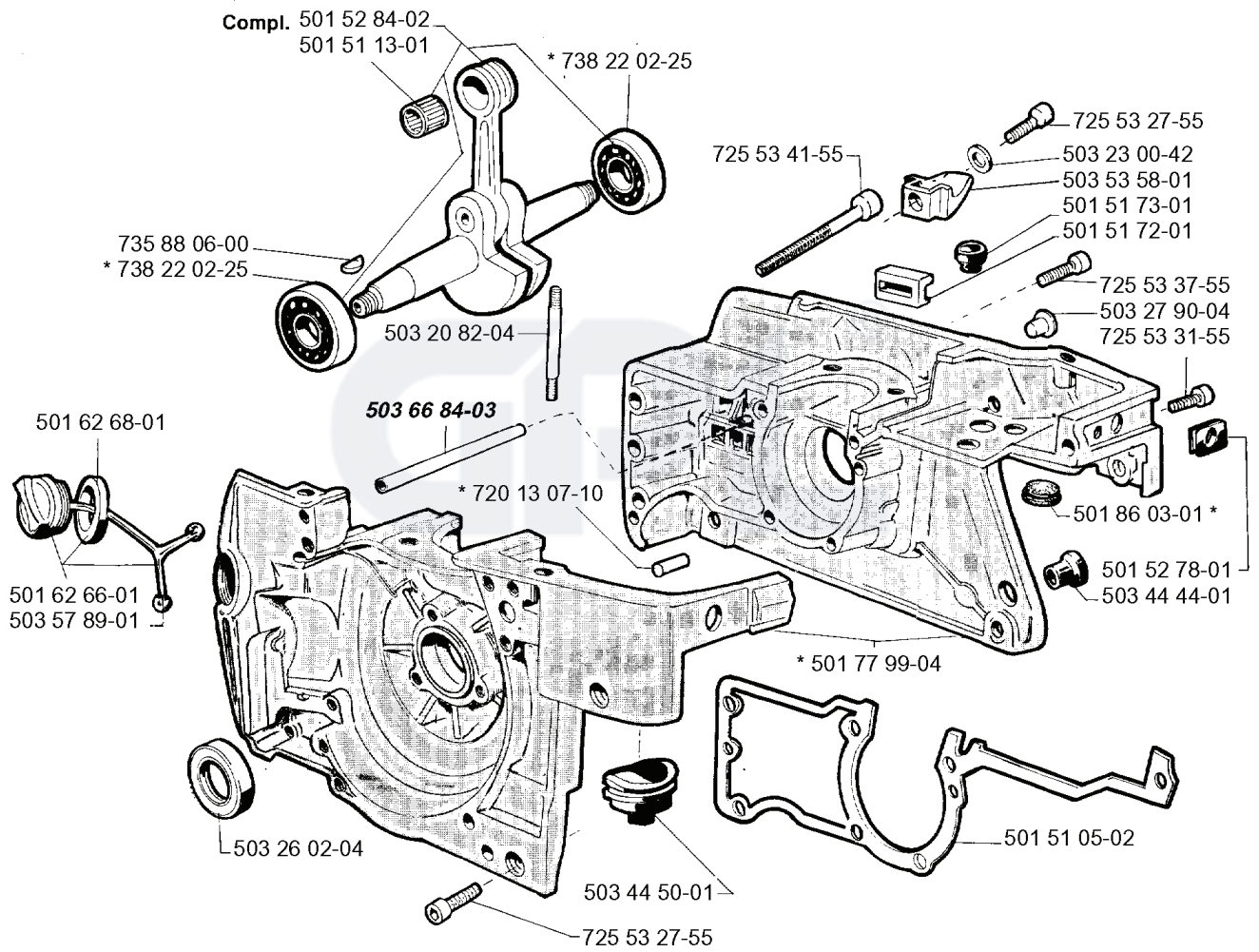
D



* Compl. 501 77 30-05

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 14 29-02	503142902	WASHER		1	
504 65 42-03	504654203	STARTER HANDLE		1	
501 20 15-02	501201502	STARTER ROPE		1	
501 63 06-01	501630601	SLEEVE		1	
501 65 92-01	501659201	AIR CONDUCTOR		1	
501 77 31-06	501773106	STARTER HOUSING		1	
503 20 34-16	503203416	SCREW CCRPANMO		1	
503 56 91-01	503569101	STOP SWITCH ASSY		1	
501 52 04-02	501520402	RECOIL SPRING		1	
501 52 95-02	501529502	GUARD RING		1	
503 23 43-02	503234302	WASHER		1	
503 21 28-06	503212806	SCREW CCRPANT		1	
503 43 21-01	503432101	STARTER PULLEY		1	
503 20 25-20	503202520	SCREW IHSCM		1	
503 23 00-01	503230001	WASHER		1	
501 83 98-01	501839801	CABLE		1	
503 23 72-02	503237202	INSULATING CAP		1	
503 62 02-02	503620202	ELECTRONIC MODULE		1	
503 23 00-08	503230008	WASHER		1	
503 22 10-02	503221002	HEXAGON NUT		1	
503 21 07-16	503210716	SCREW IH SCT		1	
501 77 30-05	501773005	STARTER ASSY		1	
501 81 99-01	501819901	SCREW		1	
501 67 32-01	501673201	PAWL		1	
503 23 00-42	503230042	WASHER		1	
501 67 35-01	501673501	SPRING		1	
501 77 82-02	501778202	FLYWHEEL ASSY		1	
503 23 51-08	503235108	SPARK PLUG		1	
501 48 54-02	501485402	SPARK PLUG CAP		1	

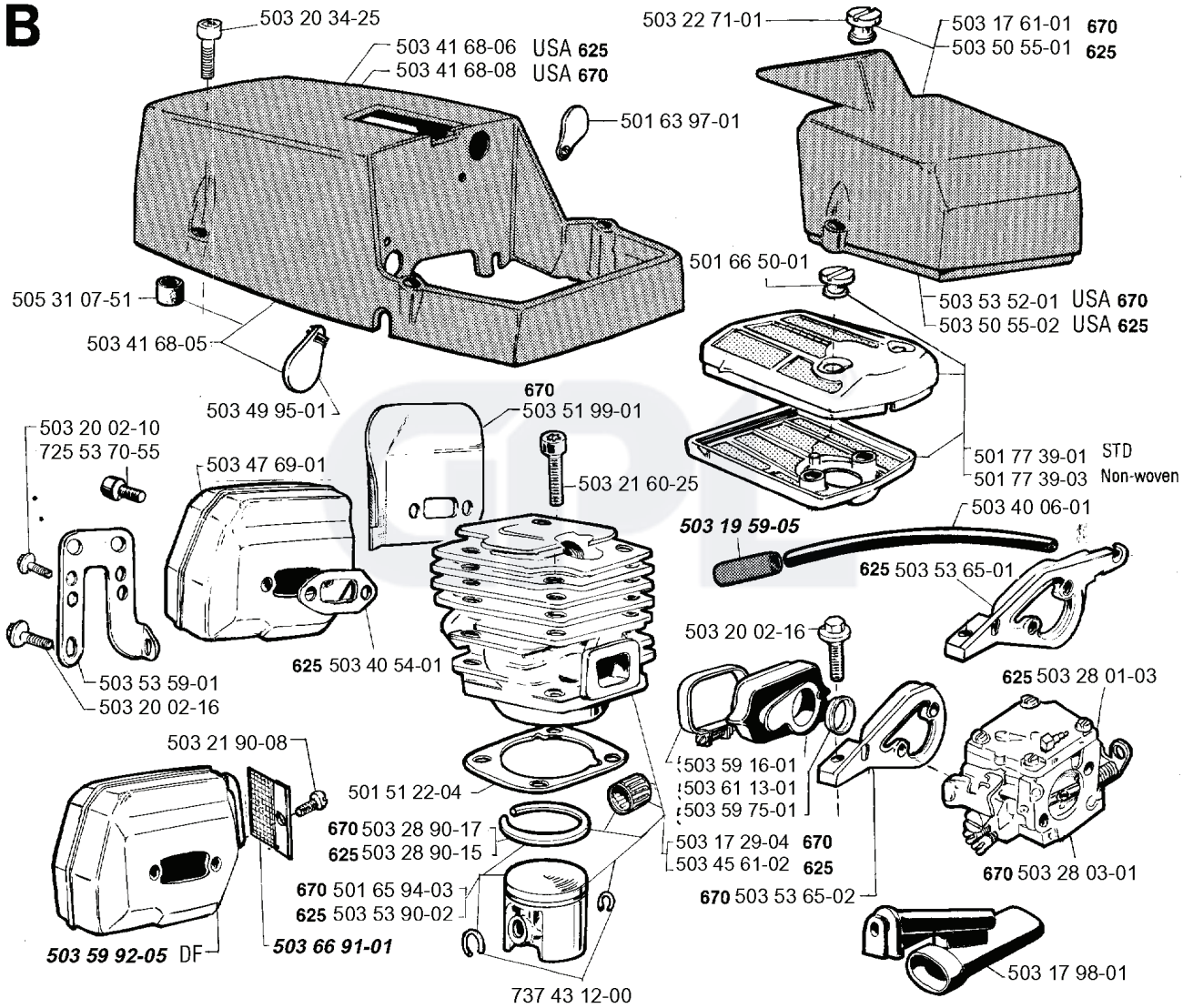
E



* Compl. 501 77 99-04

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5015284-02	501528402	CRANKSHAFT		1	
5015113-01	501511301	NEEDLE HOLDER		1	
7358806-00	735880600	WOODRUFF KEY		1	
7382202-25	738220225	BALL BEARING		1	
5016268-01	501626801	GASKET		1	
5016266-01	501626601	TANK		1	
5035789-01	503578901	HOLDER		1	
5032602-04	503260204	SEALING RING		1	
7255327-55	725532755	SCREW IHSCM		1	
5034450-01	503445001	BELLOWS		1	
7201307-10	720130710	PARALLEL PIN		1	
5036684-03	503668403	TANK VENT ASSY		1	
5032082-04	503208204	SCREW PIN		1	
7255341-55	725534155	SCREW IHSCM		1	
5017799-04	501779904	CRANKCASE ASSY		1	
5015105-02	501510502	GASKET		1	
5034444-01	503444401	BUSHING		1	
5015278-01	501527801	GROMMET		1	
5018603-01	501860301	BUFFER		1	
7255331-55	725533155	SCREW IHSCM		1	
5032790-04	503279004	PLUG		1	
7255337-55	725533755	SCREW IHSCM		1	
5015172-01	501517201	CHAIN GUIDE		1	
5015173-01	501517301	PLUG		1	
5035358-01	503535801	CHAIN CATCHER		1	
5032300-42	503230042	WASHER		1	

B



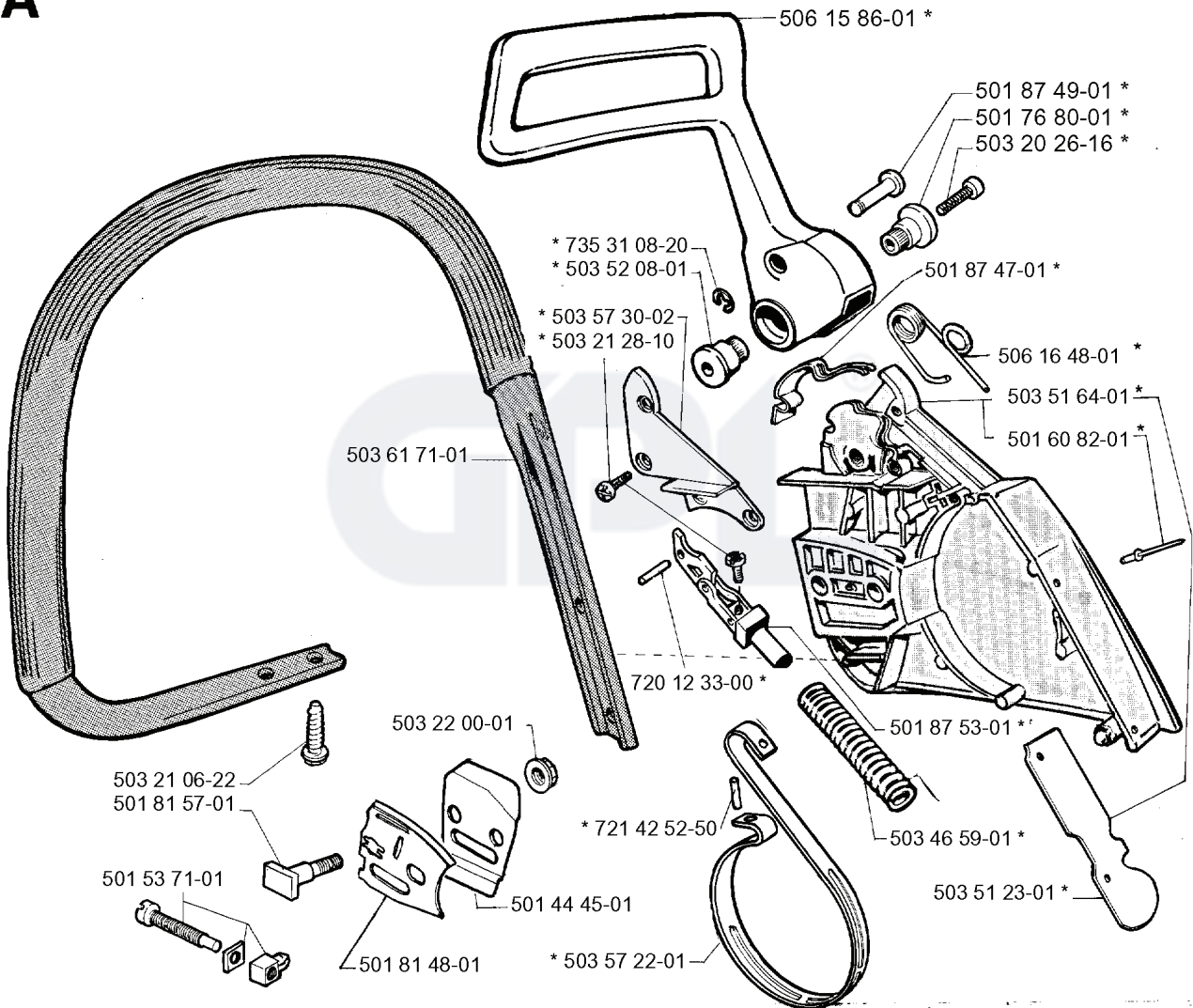
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 20 34-25	503203425	SCREW CCRPANMO		1	
503 41 68-06	503416806	CYLINDER COVER ASSY		1	
503 41 68-08	503416808	CYLINDER COVER ASSY		1	
505 31 07-51	505310751	IMPULSE HOSE		1	
503 41 68-05	503416805	CYLINDER COVER ASSY		1	
503 20 02-10	503200210	SCREW IHSCFM		1	
725 53 70-55	725537055	SCREW IHSCM		1	
503 49 95-01	503499501	COVER		1	
503 47 69-01	503476901	MUFFLER ASSY		1	
503 53 59-01	503535901	BRACKET		1	
503 20 02-16	503200216	SCREW IHSCFM		1	
503 21 90-08	503219008	SCREW CCRPANM		1	
503 59 92-05	503599205	MUFFLER ASSY		1	
503 66 91-01	503669101	SPARK ARRESTER SCREEN		1	
503 53 90-02	503539002	PISTON ASSY		1	
501 65 94-03	501659403	PISTON ASSY		1	
503 28 90-15	503289015	PISTON RING		1	
503 28 90-17	503289017	PISTON RING		1	
501 51 22-04	501512204	GASKET		1	
503 40 54-01	503405401	GASKET		1	
503 51 99-01	503519901	HEAT DEFLECTOR		1	
503 21 60-25	503216025	SCREW		1	
737 43 12-00	737431200	SNAP RING		1	
503 53 65-02	503536502	CARBURETTOR BRACKET		1	
503 45 61-02	503456102	CYLINDER ASSY		1	
503 17 29-04	503172904	CYLINDER ASSY		1	
503 59 75-01	503597501	SUPPORT SLEEVE		1	
503 61 13-01	503611301	INLET PIPE		1	
503 59 16-01	503591601	HOSE CLAMP		1	
503 19 59-05	503195905	HOSE		1	
501 66 50-01	501665001	CAP NUT		1	
501 63 97-01	501639701	COVER		1	
503 22 71-01	503227101	NUT		1	
503 53 65-01	503536501	CARBURETTOR BRACKET		1	
503 17 98-01	503179801	GUIDE BUSHING		1	
503 28 03-01	503280301	CARBURETTOR		1	
503 28 01-03	503280103	CARBURETTOR		1	
503 40 06-01	503400601	IMPULSE HOSE		1	
501 77 39-03	501773903	AIR FILTER ASSY		1	
501 77 39-01	501773901	AIR FILTER ASSY		1	
503 50 55-02	503505502	FILTER COVER		1	

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5035352-01	503535201	FILTER COVER		1	
5035055-01	503505501	FILTER COVER		1	
5031761-01	503176101	FILTER COVER		1	

GPL®

A

*Compl. 503 60 00-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
506 15 86-01	506158601	HAND GUARD		1	
735 31 08-20	735310820	E-CLIP		1	
503 52 08-01	503520801	SHAFT		1	
503 57 30-02	503573002	LID		1	
503 21 28-10	503212810	SCREW CCRPANT		1	
503 61 71-01	503617101	FRONT HANDLE ASSY		1	
503 21 06-22	503210622	SCREW IHSC T		1	
501 81 57-01	501815701	BAR BOLT		1	
501 53 71-01	501537101	CHAIN TENSIONER KIT		1	
501 81 48-01	501814801	PROTECTIVE PLATE		1	
503 22 00-01	503220001	HEXAGON NUT		1	
720 12 33-00	720123300	PARALLEL PIN		1	
721 42 52-50	721425250	SPRING PIN		1	
501 44 45-01	501444501	GUIDE PLATE		1	
503 57 22-01	503572201	BRAKE BAND		1	
503 51 23-01	503512301	CHIP GUARD		1	
503 46 59-01	503465901	BRAKE SPRING		1	
501 87 53-01	501875301	KNEE JOINT ASSY		1	
501 60 82-01	501608201	RIVET		1	
503 51 64-01	503516401	CLUTCH COVER		1	
506 16 48-01	506164801	POSITION SPRING		1	
501 87 47-01	501874701	SPRING		1	
503 20 26-16	503202616	SCREW IHSCM		1	
501 76 80-01	501768001	SHAFT		1	
501 87 49-01	501874901	PIVOT PIN		1	
503 60 00-01	503600001	CHAIN BRAKE ASSY		1	

H



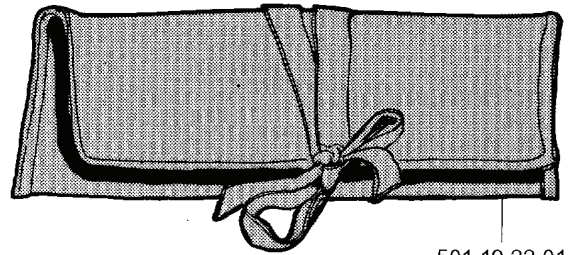
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503 52 48-01

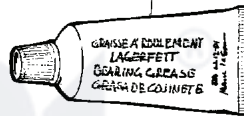


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503 52 47-01

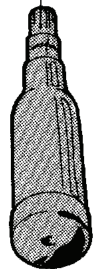


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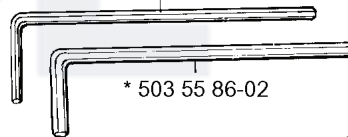
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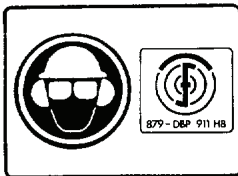
* 501 91 14-01



* 503 55 86-01



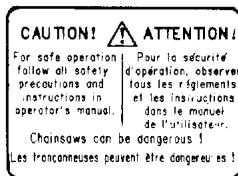
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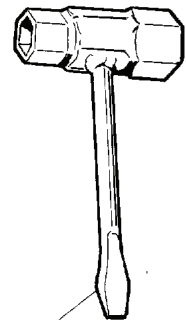
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STOP

501 53 13-01



503 44 17-01



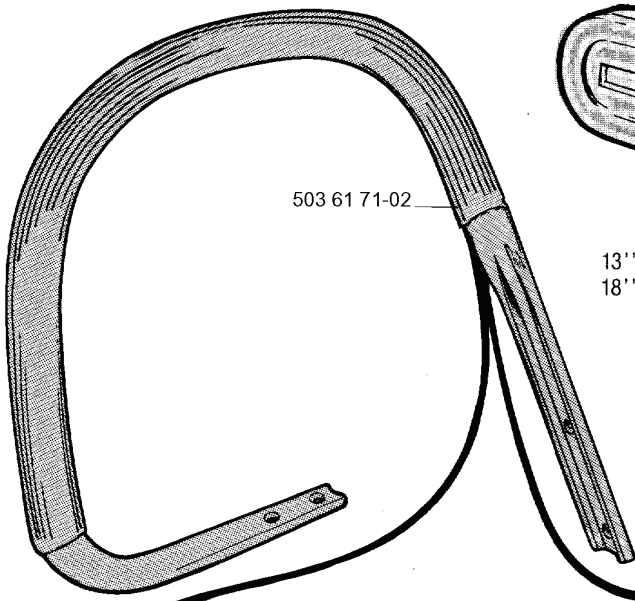
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**Compl.* 503 55 85-01

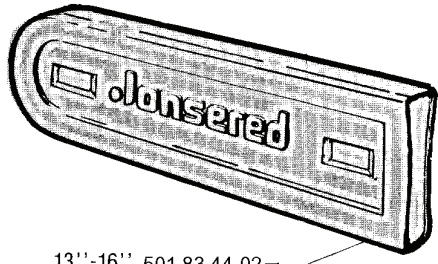
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 52 52-01	503525201	DECAL		1	
503 52 48-01	503524801	LABEL		1	
503 52 51-01	503525101	DECAL		1	
503 52 47-01	503524701	DECAL		1	
503 50 23-01	503502301	DECAL		1	
503 44 17-01	503441701	SIGN		1	
501 53 13-01	501531301	DECAL		1	
503 62 12-01	503621201	GREASE		1	
503 55 86-01	503558601	SPANNER		1	
503 55 86-02	503558602	SPANNER		1	
501 69 17-01	501691701	COMBINATION WRENCH		1	
503 55 85-01	503558501	TOOL		1	
501 91 14-01	501911401	GREASE GUN		1	
501 19 22-01	501192201	TOOL		1	



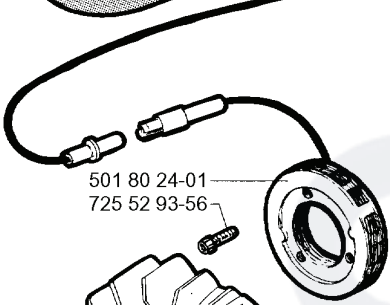
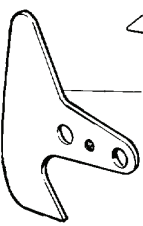
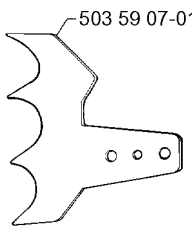
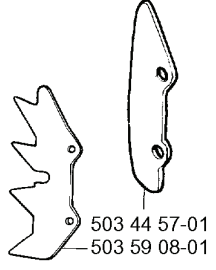
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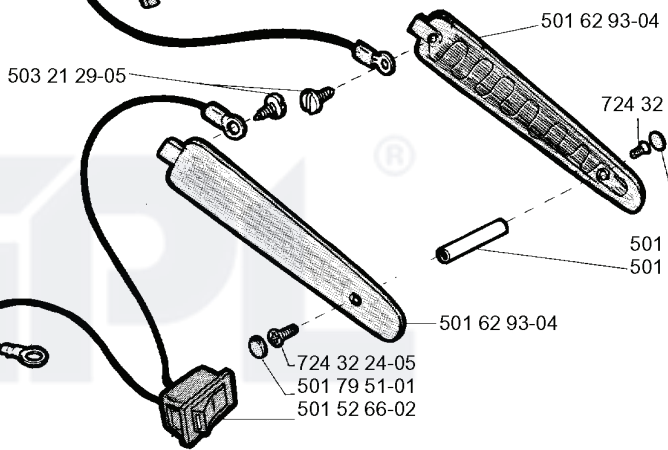
503 61 71-02



13''-16'' 501 83 44-02
18''-22'' 501 83 44-05



501 80 24-01
725 52 93-56



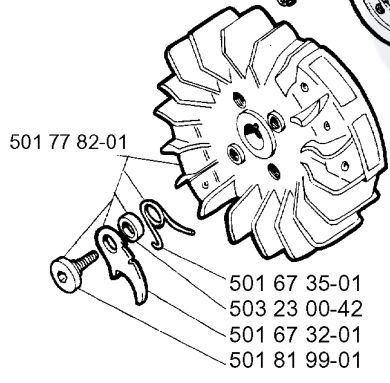
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724 32 24-05

501 79 51-01
501 59 74-04

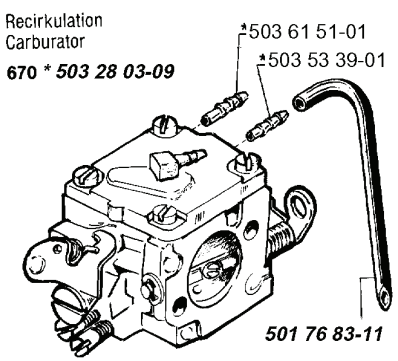
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724 32 24-05
501 79 51-01
501 52 66-02



501 77 82-01

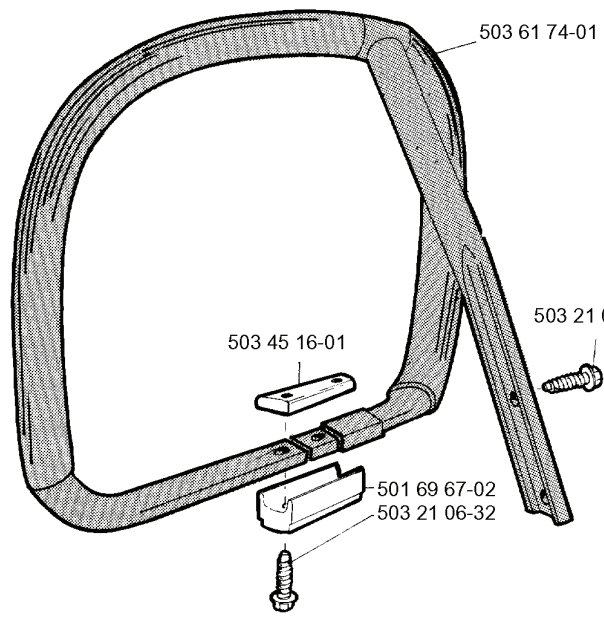
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503 23 00-42
501 67 32-01
501 81 99-01



Recirkulation
Carburator
670 * 503 28 03-09

*503 61 51-01
*503 53 39-01

501 76 83-11



503 61 74-01

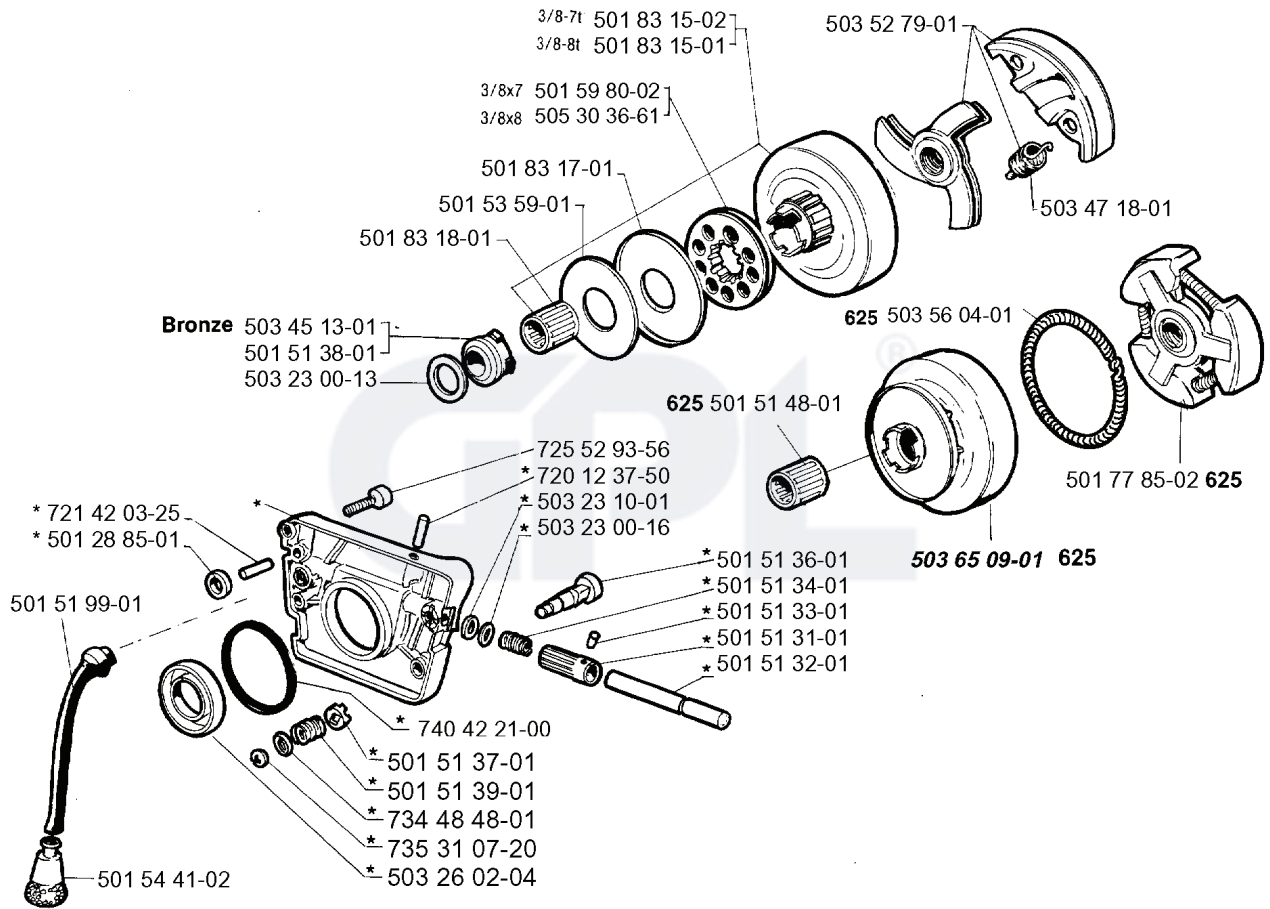
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503 21 06-22

501 69 67-02
503 21 06-32

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5036171-02	503617102	FRONT HANDLE ASSY		1	
5018024-01	501802401	STATOR ASSY		1	
7255293-56	725529356	SCREW IHSCM		1	
5017782-01	501778201	FLYWHEEL ASSY		1	
5016735-01	501673501	SPRING		1	
5032300-42	503230042	WASHER		1	
5016732-01	501673201	PAWL		1	
5018199-01	501819901	SCREW		1	
5032803-09	503280309	CARBURETTOR		1	
5036151-01	503615101	TUBE CONNECTOR		1	
5035339-01	503533901	TUBE CONNECTOR		1	
5017683-11	501768311	FUEL HOSE		1	
5032106-32	503210632	SCREW IHST		1	
5016967-02	501696702			1	
5034516-01	503451601	BASEPLATE		1	
5032106-22	503210622	SCREW IHST		1	
5036174-01	503617401	FRONT HANDLE ASSY		1	
5015266-02	501526602	SWITCH		1	
7243224-05	724322405	SCREW CRCSFM		1	
5016293-04	501629304	HANDLE INSERT		1	
5032129-05	503212905	SCREW CCRPANT		1	
5018344-05	501834405	BAR COVER		1	
5018344-02	501834402	BAR COVER		1	
5035907-01	503590701	SPIKE		1	
5015974-04	501597404	SPACER		1	
5017951-01	501795101	COVER WASHER		1	
5035909-01	503590901	BUMPER		1	
5035908-01	503590801	SPIKE		1	
5034457-01	503445701	SPIKE		1	

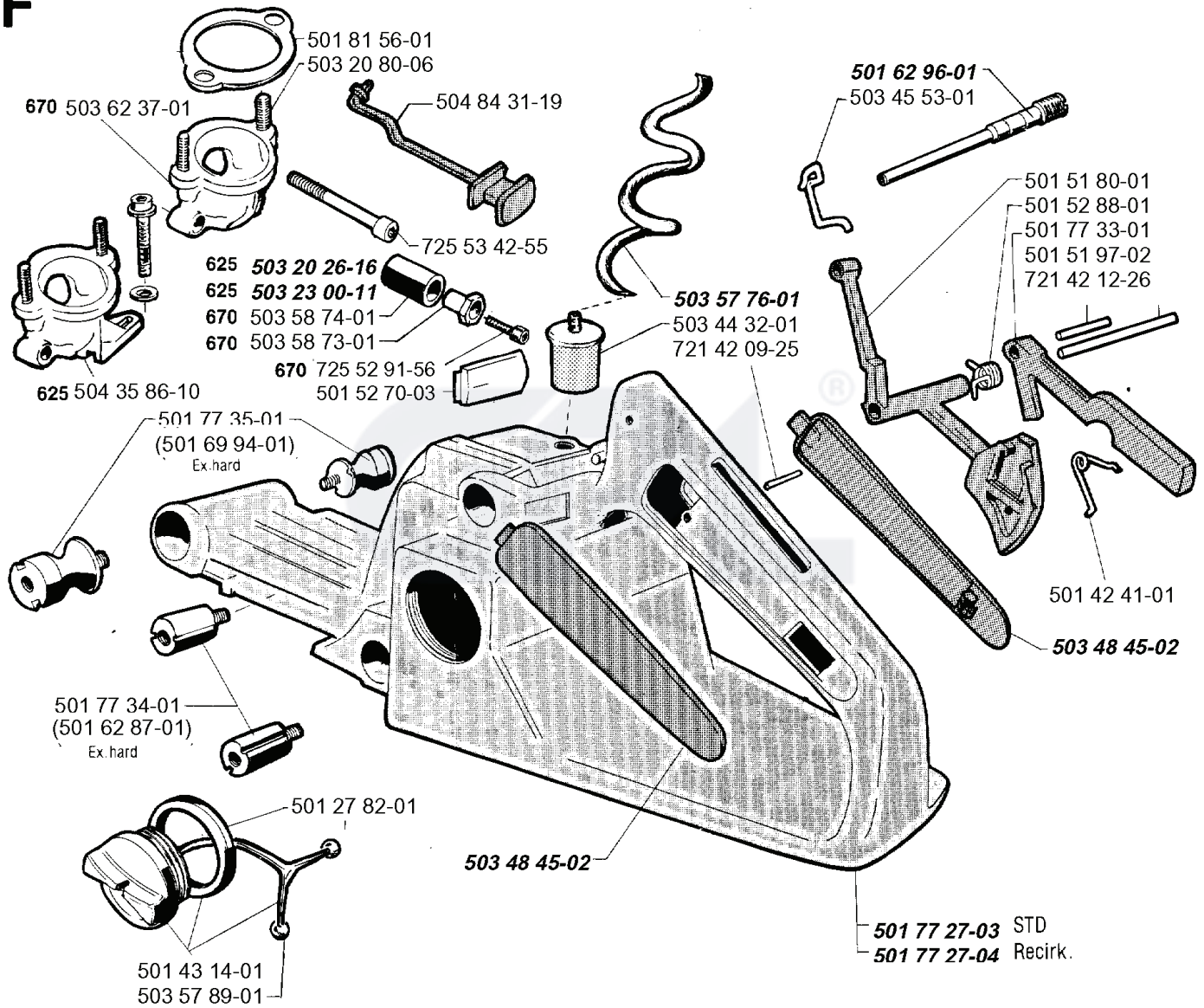
C



* Compl. 501 51 25-01

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
501 83 15-02	501831502	CLUTCH DRUM ASSY		1	
501 83 15-01	501831501	CLUTCH DRUM ASSY		1	
501 59 80-02	501598002	RIM		1	
505 30 36-61	505303661	RIM		1	
501 83 17-01	501831701	WASHER		1	
501 53 59-01	501535901	WASHER		1	
501 83 18-01	501831801	NEEDLE BEARING		1	
503 45 13-01	503451301	GEAR WHEEL ASSY		1	
501 51 38-01	501513801	GEAR WHEEL		1	
503 23 00-13	503230013	WASHER		1	
721 42 03-25	721420325	PINNE FRP-LS3X6 OXSV		1	
501 28 85-01	501288501	SEAL		1	
501 51 99-01	501519901	OIL HOSE		1	
501 54 41-02	501544102	OIL SCREEN		1	
501 51 25-01	501512501	OIL PUMP ASSY		1	
503 26 02-04	503260204	SEALING RING		1	
735 31 07-20	735310720	E-CLIP		1	
734 48 48-01	734484801	WASHER		1	
501 51 39-01	501513901	SPRING		1	
501 51 37-01	501513701	FIXING WASHER		1	
740 42 21-00	740422100	O-RING		1	
503 23 00-16	503230016	WASHER		1	
503 23 10-01	503231001	WASHER		1	
720 12 37-50	720123750	PARALLEL PIN		1	
725 52 93-56	725529356	SCREW IHSCM		1	
501 51 48-01	501514801	NEEDLE BEARING		1	
501 51 36-01	501513601	ADJUSTMENT SCREW		1	
501 51 34-01	501513401	SPRING		1	
501 51 33-01	501513301	STOP SCREW		1	
501 51 31-01	501513101	GEAR WHEEL		1	
501 51 32-01	501513201	SHAFT		1	
503 65 09-01	503650901	CLUTCH DRUM ASSY		1	
501 77 85-02	501778502	CENTRIFUGAL CLUTCH		1	
503 56 04-01	503560401	CLUTCH SPRING		1	
503 47 18-01	503471801	CLUTCH SPRING		1	
503 52 79-01	503527901	CLUTCH ASSY		1	

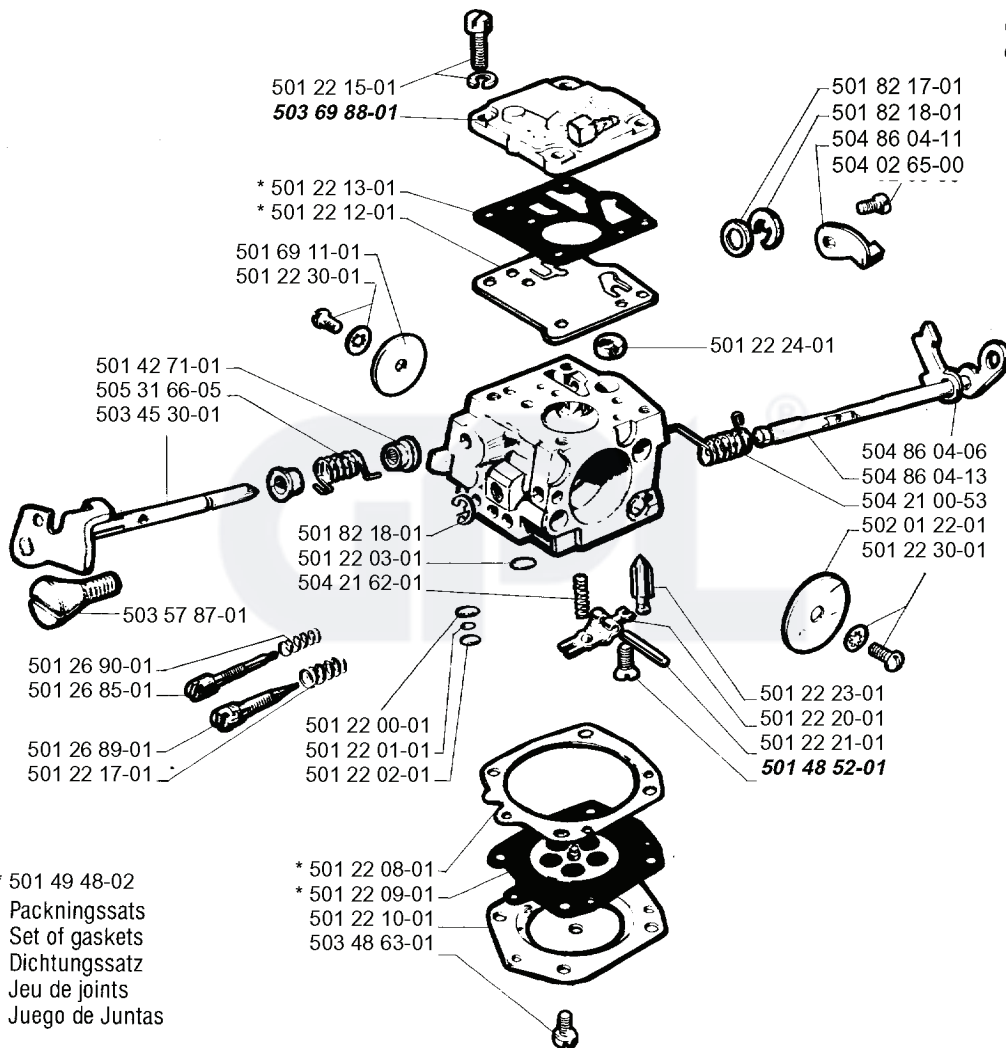
F



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5018156-01	501815601	GASKET		1	
5032080-06	503208006	SCREW		1	
5048431-19	504843119	CHOKE CONTROL		1	
5036237-01	503623701	FILTER HOLDER		1	
5032026-16	503202616	SCREW IHSCM		1	
5032300-11	503230011	WASHER		1	
5035874-01	503587401	ANTIVIBRATION ELEMENT		1	
5035873-01	503587301	BUSHING		1	
7255291-56	725529156	SCREW IHSCM		1	
5015270-03	501527003	COVER WASHER		1	
5043586-10	504358610	FILTER HOLDER		1	
5017735-01	501773501	ANTIVIBRATION ELEMENT		1	
5016994-01	501699401	ANTIVIBRATION ELEMENT		1	
5017734-01	501773401	ANTIVIBRATION ELEMENT		1	
5016287-01	501628701	ANTIVIBRATION ELEMENT		1	
5014314-01	501431401	TANK CAP ASSY		1	
5035789-01	503578901	HOLDER		1	
5012782-01	501278201	GASKET		1	
7255342-55	725534255	SCREW IHSCM		1	
5035776-01	503577601	FUEL HOSE		1	
5034432-01	503443201	FUEL FILTER		1	
7214209-25	721420925	PINNE FRPLS3X18		1	
5017727-03	501772703	FUEL TANK		1	
5017727-04	501772704	FUEL TANK		1	
5034845-02	503484502	HANDLE INSERT		1	
5014241-01	501424101	SPRING		1	
7214212-26	721421226	SPRING PIN		1	
5015197-02	501519702	ROD		1	
5017733-01	501773301	THROTTLE LOCKOUT		1	
5015288-01	501528801	RECOIL SPRING		1	
5015180-01	501518001	THROTTLE LEVER		1	
5034553-01	503455301	THROTTLE ROD		1	
5016296-01	501629601	TANK VENT		1	

G

625 HS 237 A
670 HS 230 A



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
501 22 15-01	501221501	SCREW		1	
503 69 88-01	503698801	FUEL PUMP COVER		1	
501 22 13-01	501221301	GASKET		1	
501 22 12-01	501221201	DIAGRAM		1	
501 69 11-01	501691101	THROTTLE VALVE		1	
501 42 71-01	501427101	SLEEVE		1	
505 31 66-05	505316605	THROTTLE SH. SPRING		1	
503 45 30-01	503453001	THROTTLE SH.&LEVER		1	
503 57 87-01	503578701	IDLE SPEED SCREW		1	
501 26 90-01	501269001	SPRING		1	
501 26 85-01	501268501	SCREW		1	
501 26 89-01	501268901	SCREW		1	
501 22 17-01	501221701	SPRING		1	
503 48 63-01	503486301	SCREW		1	
501 22 10-01	501221001	COVER		1	
501 22 09-01	501220901	DIAPHRAGM		1	
501 22 08-01	501220801	GASKET		1	
501 22 02-01	501220201	PLUG		1	
501 22 01-01	501220101	RETAINER RING		1	
501 22 00-01	501220001	BODY CHANNEL SCREEN		1	
504 21 62-01	504216201	SPRING		1	
501 22 03-01	501220301	PLUG		1	
501 82 18-01	501821801	THROTTLE SH.'E' RING		1	
501 22 24-01	501222401	SCREEN		1	
501 48 52-01	501485201	SCREW		1	
501 22 21-01	501222101	PIN		1	
501 22 20-01	501222001	LEVER		1	
501 22 23-01	501222301	NEEDLE		1	
501 22 30-01	501223001	SCREW&LOCKWASHER		1	
502 01 22-01	502012201	VALVE		1	
504 21 00-53	504210053	SPRING		1	
504 86 04-13	504860413	CHOKE SHAFT		1	
504 86 04-06	504860406	CHOKE LEVER		1	
504 02 65-00	504026500	SCREW		1	
504 86 04-11	504860411	THROTTLE LEVER		1	
501 82 17-01	501821701	WASHER		1	